

Model: Model U-C1 Duplex Unit (AD430)	Date: 22-Mar-05	No.: MB509001
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Modified Article: Control Board		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ( )
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G3035115	G3035120	Duplex Control Board	1-1	X/O	5	14	

**Change:** The materials for this part were changed to more environmentally-friendly types.

**Reason:** This is part of Ricoh's ongoing application of in-house environmental standards.

Model: Model U-C1 Duplex Unit (AD430)	Date: 22-Mar-05	No.: MB509002
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Modified Article: Photosensor		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction	<input type="checkbox"/> Vendor change	<input type="checkbox"/> To meet standards ( )
	<input type="checkbox"/> To facilitate assembly	<input type="checkbox"/> To improve reliability	
	<input type="checkbox"/> Part standardization	<input checked="" type="checkbox"/> Other	

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AW010048	AW010106	Photosensor	1-1	O/O	5	24	

**Change:** The material for this part was changed to more environmentally-friendly type.

**Reason:** This is part of Ricoh's ongoing application of in-house environmental standards.

Model: Model U-C1 Duplex Unit (AD430)		Date: 29-Mar-05	No.: MB509003
Modified Article: Motors, Harnesses, and Clutch		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards (      )

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
AG070014	AG070514	Magnet Catch	1-1	X/O	3	14	
G3037290	G3037292	Reverse Motor	1-1	X/O	5	12	
G3037315	G3037317	Transport Motor – DC2.2W	1-1	X/O	7	10	
AW020056	AW020160	Photointerruptor	2-2	X/O	7 5	17 11	
G3037420	G3037421	Link Solenoid	1-1	X/O	5	13	
G3035335	G3035337	Duplex Sensor Harness	1-1	X/O	5	15	
B5095470	B5095331	Duplex Unit Harness	1-1	X/O	5	16	
AF020538	AF020638	Duplex Reverse Roller	1-1	X/O	5	20	
AF020540	AF020639	Transport Roller - 2nd	1-1	X/O	7	4	

**Change:** The materials for these parts were changed to more environmentally-friendly types.

**Reason:** This is part of Ricoh's ongoing application of in-house environmental standards.

### RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
AD430	120/60	All RICOH subsidiaries, NRG, SAVIN	B509-01	J2956200001
AD430	220-240/50, 60	Infotec	B509-26	5P48350001

Model: Model U-C1 Duplex Unit (AD430)		Date: 31-Mar-05	No.: MB509004
Modified Article: Exchange pawl		Prepared by: S. Tomoe	
From: 1st Tech. Support Sec. Service Support Dept.			
Reason for Modification:	<input type="checkbox"/> Parts catalog correction <input type="checkbox"/> To facilitate assembly <input type="checkbox"/> Part standardization	<input type="checkbox"/> Vendor change <input type="checkbox"/> To improve reliability <input checked="" type="checkbox"/> Other	<input type="checkbox"/> To meet standards (      )

Old part number	New part number	Description	Q'ty	Int	Page	Index	Note
G3037475	G3037477	Exchange Pawl	1-1	X/O	3	12	

**Change:** The materials for these parts were changed to more environmentally-friendly types.

**Reason:** This is part of Ricoh's ongoing application of in-house environmental standards.

### RCL (Japan) Production

Model	V/Hz	Destination	Code	Serial Number
AD430	120/60	All RICOH subsidiaries, NRG, SAVIN	B509-01	J2956200001
AD430	220-240/50, 60	Infotec	B509-26	5P48350001